Whether you deal with paved or unpaved roads, the finished road will only perform as good as the quality of materials that are used to build it. Montana is at a crossroads that will determine the level of service of the roads we have in the future. Montana Association of Counties (MACo) and their Transportation Committee are fighting for local governments on this issue.

The following is my letter sent to John Ostlund, Yellowstone County Commissioner, supporting his work to improve access to quality gravel:

“I understand the Transportation Committee will be meeting at MACo on September 25 from 1:00 to 4:30. It is a chance to meet with Mr. Opper of Department of Environmental Quality (DEQ) and present MACo’s proposal for relief for counties as they apply for open pit mining. Despite assurances from DEQ when the current system was activated, the process is now cumbersome and unacceptable for counties who are without resources to respond to demands placed on our transportation system.

Traffic in Eastern Montana has increased exponentially. Counties cannot obtain materials to maintain roads in large part due to restrictions and the time-consuming agonizing process to find needed material. Private companies have jammed the permit process seeking profit and not necessarily public service.

I have been bombarded by complaints from road supervisors who are frustrated because the gravel needed is available but not accessible. I know of two specifically who have been forced into early retirement because this problem under the current system has no solution. Other employees are moving to the private sector.

I will try to attend the session if you feel my testimony would be of benefit. Please feel free to use these examples if you are asked to testify. I knew many years ago when I started working with you in the Montana Association of County Road Supervisors (MACRS) that counties have a staunch ally in you. Thank you for your support on many issues, particularly this one. Sincerely, Steve”

Many would assume that because there is an abundance of oil being produced in North Dakota and Montana asphalt would be plentiful and inexpensive. The reverse is actually true. The fracking process of oil wells produces oil that is of the highest quality without residuals of paraffin and asphaltines that make up asphalt. After all the refining, the left over asphalt is simply not there with the oil currently being produced.

Due to all the heavy traffic in those oil producing areas, pavement and gravel cost have more than doubled. Crushed pavement and gravel cost have more than doubled. Crushed asphalt has no solution. Other employees are moving to the private sector.

Hopefully the State of Montana can pull together to solve these problems we all face. Albert Einstein said, “The current problems we face cannot be solved at the same level of thinking we were at when we created them.” This suggests we all contributed to the problem and we can now look at things differently and solve them.

As always, travel safe,

Steven V. Jenkins, M.E., P.E.

MT LTAP ADVISORY COMMITTEE MEMBERS

The Advisory Board meets annually to make recommendations and evaluate the effectiveness of the Montana LTAP program.

Russ Albers
Chouteau County

Dave Hand
Montana Dept of Transportation

Kris Christensen
Montana Dept of Transportation

VACANT
APWA Rep

Greg Jackson
MACo

Tom Danenhower
MMIA

Richland County

Kelly Eiser
Town of Ennis

Alec Hansen
Montana League of Cities & Towns

Eric Griffin
Lewis and Clark County

Bob Seliskar
Federal Highway Administration

Steve Jenkins, P.E.
Director
stevenj(at)coe.montana.edu

Genevieve Albert
Administrative Associate/Conference Coordinator
galbert(at)coe.montana.edu

Michele Beck
Graphic Designer/Librarian
mbeck(at)coe.montana.edu

Veronica Grosek
Student Assistant

The Local Technical Assistance Program/Tribal Technical Assistance Program (LTAP/TTAP) is a nationwide network of 58 centers - one in every state, seven serving Native American tribal governments and one in Puerto Rico.
The recent Equipment Tip Overs training session at the annual Snow Rodeo Equipment Training event in September was one of the priority requests on MT LTAP’s Needs Assessment Survey.

“By providing this particular training, we are hoping to reach those who can apply practical methods for keeping their equipment safe, themselves safe, and the traveling public safe,” explained MT LTAP Director Steve Jenkins.

From seventy-four participants at this training session, following were ways they experienced equipment tip overs:

- Driving too fast
- Hitting a stock pile and tipping over
- Motorgrader being hit by an errant vehicle
- Overhead clearance problems (including wires)
- Bridge failure
- Soft shoulders giving way and rolling over
- Unstable load
- Loss of traction
- Winter work problems (visual constraints)
- Unfamiliar with route that is now covered by snow
- Plowing snow and icy shoulder grabbed blade and caused plow to be pulled off shoulder

Here is a list of possible solutions discussed:

- Keep appropriate speed for situation
- Focus - Keep attention on job at hand (NO CELL PHONES)
- Focus - Be aware of traffic in your area of work
- Focus - Know work area, scout ahead for overhead wires, etc.
- If in doubt of bridge capacity, ASK!
- Ask others working in same location road shoulder conditions
- Park on even level surface (material can stick in top of box and even a slight incline can cause tip over)
- Check Tires and Air Pressure DAILY
- Drive the route before the snow flies to be aware of new obstacles and get familiar with any issues
- Know your vehicle’s limitations
Yellowstone County Road and Bridge Department hosted this year’s 23rd Annual Equipment Training and Snow Rodeo at the MetraPark in Billings on September 5 and 6.

“Montana LTAP provides the training for the first day,” explained Genevieve Albert, LTAP’s Conference Coordinator. “We had 74 participants from county, state, and city road departments.”

Tom Jones, Helena crane rigging expert, opened up the first day with Load Securement and Safety Rigging. His main concern was making sure participants understood their cable strengths and certified labels. He reviewed how to sling a load properly and safety methods to use. Jones was not an advocate of using chains because it is difficult to guarantee their certification strength, which he explained has led to many serious accidents.

Montana LTAP Director Steve Jenkins followed with trenching and excavation safety outlining the necessity of when to use a trench box if the trench is five feet or more deep. The audience shared their experiences of trench walls caving in, noting how quickly it happened and how difficult it was to get out of the trench even though only their feet were buried. Jenkins explained soil can weigh 100-145 pounds/cubic foot so to pull a worker’s buried foot would take 750 pounds of force to remove it. Other safety excavation methods were also discussed.

To further explain soil types, the class went out on location where a trench had been dug. Jenkins demonstrated how to use sieves to determine soil types. To end the morning classroom presentations, Jenkins covered equipment tip overs and safety prevention. (See Page 3 for full story on tip overs.)

In the afternoon, after a brief GIS/GPS presentation by Jackson Beighle, Electronic Data Solutions, participants gathered in teams of ten and proceeded to the field work. Nine stations were established and most of the seven teams were able to locate and identify the coordinates.

Also available during the afternoon where several new equipment walk-arounds for the motorgrader and front end loader. Participants were able to “test drive” the equipment after being checked out by the equipment trainer.
Forty-four competitors were ready on Day 2 for the Snow Rodeo competition. In addition to the course work for SnowPlow, Backhoe, Motorgrader, and Front End Loader, all competitors took a safety exam and performed equipment diagnostics.

Mo Henman, Yellowstone County Road and Bridge Department’s Assistant Director, appreciated the support from local vendors such as Tractor and Equipment Company, RDO Company, Tri-State Truck & Equipment, Titan Equipment, I-State Truck Center, Normont Equipment Company, Billings Construction Center and Dust Busters.

“There are so many to thank who were involved in the Snow Rodeo, including Yellowstone County, Montana Department of Transportation, and City of Billings employees,” Henman noted.
Calendar of Events • July 2012 - December 2012

July 2012

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4: Fourth of July Holiday - Offices Closed
30-Aug.2: National LTAP/TTAP Conference, Grapevine, TX

Training on Request:
- Summer Survival
- Hand Safety
- Slips, Trips, & Falls

August 2012

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July 30-Aug.2: National LTAP/TTAP Conference, Grapevine, TX
16: EDC-Every Day Counts-Exchange Live Webinar 11am - 1pm
FHWA/MTD/MTLTAP
26-29: APWA International Public Works Congress & Exposition, Anaheim CA. Go to this link: http://www2.apwa.net/events/

September 2012

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30: Labor Day Holiday - Offices Closed
3-5: 23rd Annual Equipment Safety Training and Snow Rodeo - Billings, MT (MT LTAP)
Brochure available in July
18: MT LTAP Safety Webinar 7:30am-9:30am
23-27: MACo 103rd Annual Conference, Heritage Inn, Great Falls, MT
www.mtcounties.org or MACo’s Karen Houston 406-449-4360
18: MT LTAP Safety Webinar 7:30am-8:30am

Training on Request:
- Winter Survival
- Winter Maintenance

October 2012

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1: MACRS Fall District Meetings: Materials - Kalispell
3-5: 81st League of Cities & Towns - Hilton Garden Inn, Kalispell, MT
2: Hands-On Equipment Training - City Street Employees
3: Public Works Directors - MT LTAP
8: Columbus Day - Observed (Montana LTAP Offices Open)
10: Put On The Brakes Day - 12th Anniversary (go to: www.brakesonfatalities.org)
MACRS Fall District Meetings: Materials
9: Great Falls 10: Havre 11: Lewistown 18: Miles City
23: MT LTAP Safety Webinar 7:30am-8:30am
24 & 25: 27th Regional Local Road Coordinators Conference, Rapid City, SD

November 2012

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6: Election Day - Offices Closed
12: Veterans’ Day - Offices Closed
14: MACRS Leadership Course - 8am - Noon (Roads Scholar Required)
14 & 15: MACRS Planning Meeting, Heritage Inn, Great Falls, MT
20: MT LTAP Safety Webinar - 7:30am - 8:30am
22 - 23: Thanksgiving Holiday - Offices Closed
27: Winter Maintenance & Winter Survival - Missoula
29: Winter Maintenance & Winter Survival - Billings

December 2012

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18: MT LTAP Safety Webinar - 7:30am-8:30am
24 & 25: Christmas Holiday - Offices Closed

Safety Meeting Webinars from Montana LTAP
August 12, 2012 - Electrical Safety
September 18, 2012 - Gravel Roads/Materials
October 23, 2012 - Millings
November 20, 2012 - Winter Survival
December 18, 2012 - Winter Maintenance
Monthly Thirty-Minute Safety Webinars held at 7:30am on Tuesday Mornings.
Call Montana LTAP at 1-800-541-6671 for more information!

Some dates and locations are subject to change.
Call Genevieve Albert, LTAP, 1-800-541-6671 to confirm.
### Calendar of Events • January 2013 - June 2013

#### January 2013

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13-17: Transportation Research Board, Washington, DC  
14-17: 11th Annual Safety Congress - Great Falls, MT (MT LTAP):  
14 am: Work Zone Tech  
14 pm & 15: Traffic Control Supervisor  
16 am: Signing/Prisms/Clear Zones  
16 pm: Safety Audits  
17 am: Sign Retroreflectivity/Driving Behavior  
17 pm: Worker Safety  
22: MT LTAP Safety Webinar - 7:30am-8:00am  
21: Martin Luther King Day - Offices Closed

#### February 2013

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18: President’s Day - Observed (Montana LTAP Offices Open)  
19: Asphalt Institute, Helena, MT (MT LTAP)  
26: MT LTAP Safety Webinar - 7:30am-8:00am  
27 - March 1: SafetyFestMT - Missoula, MT; www.safetyfestmt.com

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1: SafetyFestMT - Missoula, MT  
5: Work Zone Tech Course - Helena (MT LTAP)  
6: Work Zone Tech Course - Missoula (MT LTAP)  
7: Work Zone Tech Course - Kalispell (MT LTAP)  
10-16: MSU Spring Break  
12: Flagging Certification Course - Great Falls (MT LTAP)  
12: Flagging Certification Course - Lewistown (MT LTAP)  
13: Flagging Certification Course - Billings (MT LTAP)  
19: MT LTAP Safety Webinar - 7:30am-8:00am  
25-28: MACRS 33rd Annual Conference Heritage Inn, Great Falls, MT (MT LTAP)

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8-9: Gravel Roads - Glendive (MT LTAP)  
10-11: Gravel Roads - Wolf Point (MT LTAP)  
15-19: National Work Zone Awareness Week (FHWA)  
16: MT LTAP Safety Webinar - 7:30am-8:00am  
21-25: NACE 2013, Des Moines, Iowa  
22-23: Gravel Roads - Great Falls (MT LTAP)

#### May 2013

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TBA: Rocky Mountain Chapter - APWA - Spring Conference  
More info: http://rockymountain.apwa.net  
9-10: LoTrans Virtual Conference  
14: Work Zone Flagging Course - Miles City (MT LTAP)  
15: Work Zone Flagging Course - Glendive (MT LTAP)  
16: Work Zone Flagging Course - Wolf Point (MT LTAP)  
21: MT LTAP Safety Webinar - 7:30am-8:00am  
21: Work Zone Flagging Course - Bozeman (MT LTAP)  
22: MACRS Executive Meeting - Bozeman  
23: Montana LTAP Annual Advisory Board Meeting - Bozeman  
27: Memorial Day - Offices Closed  
30 & 31: LTAP Region 7 Meeting - Denver, CO

#### June 2013

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18: MT LTAP Safety Webinar - 7:30am-8:00am

Some dates and locations are subject to change.  
Call Genevieve Albert, LTAP, 1-800-541-6671 to confirm.

Training Opportunities at Montana LTAP Website:  
http://www.coe.montana.edu/ltapv2/training/index.html
**Snow Rodeo Winners (Cont’d from Page 5)**

**SnowPlow:**
1st Place  Mike Longmire, Missoula County
2nd Place  Erik Lee, City of Missoula
3rd Place  Josh Watson, City of Bozeman
First-Timer Award: Cole Sheridan, Wheatland County

**Backhoe:**

1st Place  Brian Guckeen, City of Great Falls
2nd Place  Andy Dean, Yellowstone County
3rd Place  Bobby Wise, Yellowstone County
First-Timer Award: Tyler Hotchkiss, Billings MDT

**Front End Loader:**

1st Place  Clint Elkins, Missoula County
2nd Place  Andy Dean, Yellowstone County
3rd Place  Bobby Wise, Yellowstone County
First-Timer Award: Tyler Hotchkiss, Billings MDT

**Motorgrader:**

1st Place  Ray Welsh, Stillwater County
2nd Place  Erik Lee, City of Missoula
3rd Place  Tyler Hotchkiss, MDT Billings
First-Timer Award: Tyler Hotchkiss, Billings MDT

Andy Dean, Yellowstone County
All-Around Snow Rodeo Champion 2012

LtoR: Clint Elkins, Missoula County; Ray Welsh, Stillwater County; Bobby Wise, Yellowstone County; Andy Dean, Yellowstone County; Tyler Hotchkiss, MDT Billings; Mike Longmire, Missoula County; Erik Lee, City of Missoula; Josh Watson, City of Bozeman; Brian Guckeen, City of Great Falls
Lewis & Clark County’s Public Works Director Eric Griffin and Tractor & Equipment Company’s Tom Gossack held their second annual PTH demonstration this time at the Nilan Reservoir just west of Augusta, Montana, mid-July.

“We had a great turn out again,” Eric Griffin commented. “The PTH Crusher, pulled by the CAT Challenger MT654C, provided our county the availability to crush the rock directly after ripping the road with our motor grader in order to bring the rocks to the surface. We watered, bladed and shaped, and then compacted the road to provide a safe traveling surface.”

Dust Is More Than A Four-Letter Word

Dust is more than a dirty word – it’s expensive, and potentially unsafe and unhealthy. Airborne dust is one of the greatest contributors to bumpy, raveled gravel roads, as well as potential health problems related to inhaling dust.

The Dust Bowl of the 1930’s is a well known example of how airborne dust of epic proportions can be caused by human activity and dry weather. In more recent years, improved agricultural techniques and more paved rural roads have decreased the typical amount of airborne dust in many areas. But, in the Bakkan Oil Fields, the hundreds of trucks per day that travel on the roads have produced colossal maintenance challenges for those who manage the road systems.

When dust flies off the road, the support around the larger rocks is lost. Those larger rocks are pulverized into smaller, fine particles by heavy traffic and become more dust. Pot holes and washboards result, as well as the road surface can actually become lower. Motor graders can smooth out the road surface, but without a plan to keep the fines on the road, a vicious cycle of dust and rock leaving the road surface is inevitable. Lack of visibility from plumes of dust kicked up by thousands of tires can be hazardous not only to other trucks, but to local citizens. And, despite the best efforts of all involved, breathing the small particles can be unhealthful.

Continued on Page 11...
A number of local Montana agencies have recently passed ordinances banning the use of hand-held cell phones within their city limits. FHWA applauds these proactive countermeasures taken against distracted driving in an effort to improve safety on your roads and highways.

As you may know, the U.S. Department of Transportation is leading the effort to stop texting and cell phone use behind the wheel. Since 2009, two national distracted driving summits have been held, texting and cell phone use has been banned for commercial drivers, states have been encouraged to adopt tough laws, and several campaigns to raise public awareness about the issue have been launched. To learn more about distracted driving go to www.distraction.gov.

I feel this is an appropriate time to reiterate to all of you that the Manual on Uniform Traffic Control Devices (MUTCD) governs the use of traffic control devices installed on any street, highway, bikeway, or private road open to public travel. When developing street signs to relay the specific regulation to the traveling public keep in mind that to date, a symbol for cell phones has not been developed or adopted for use in the MUTCD. At this time the only appropriate way to display the regulation is with a word legend in accordance with Sec. 2A.06.12.

If your agency wishes to use a cell phone symbol, an experimentation request must be submitted to FHWA and approved. I would be happy to assist you with the development and submittal of an experimentation request. The process for requesting experimentation is outlined in Section 1A.10 in the MUTCD. The MUTCD may be accessed on-line at www.mutcd.fhwa.dot.gov.

If you have any questions with regard to this information, please don’t hesitate to contact me, 406-441-3909 or marcee.allen@dot.gov.

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Welcome to the LTAP Lending Library where publications, videos, DVD’s, and software may be borrowed for a two-week period. We have a limit of three videotapes or DVD’s for a rent-free two-week period. Some publications are free or for a nominal charge upon request.

For information or checkout procedures, please call Genevieve Albert or Michele Beck, LTAP, 1-800-541-6671. If you have computer access, please e-mail us: mltap(at)coe.montana.edu.

We have new lists for the library publications, software, DVD’s, and videos at our web site, just click on Resources: http://www.coe.montana.edu/ltapv2/

At this web site, you can also keep track of upcoming workshops, past and present newsletters, and workshop announcements. Our 2012 Needs Assessment Survey is available at this web site. Thank you in advance for taking time to complete it.

**Montana LTAP Library**

**Dust (Cont’d from Page 9)**

County municipalities develop road maintenance plans which include periodic grading and re-graveling of unpaved road surfaces. The main contributors to increased maintenance frequency and cost are traffic (numbers, speed, and weights) and weather. The traffic counts on the county roads in the Bakkan are climbing each year as more rigs are constructed and oil is transported to terminals. And the financial impact on county budgets can be staggering.

But, road maintenance professionals have options in their tool box. Roads can be paved if the traffic classification warrants that option. However, as traffic counts change, pavement may be expensive and difficult to maintain. One lower cost option that many municipalities rely on is a magnesium chloride road stabilizer, commonly referred to as “Mag Water.” Magnesium Chloride is a natural, abundant mineral from the Great Salt Lake.

It works by attracting moisture from the air and keeping the top surface slightly damp, which minimizes dust. It also binds tiny dust particles to clay and other rocks in the road. Its environmentally friendly characteristics make it widely used by the U.S. Forest Service, the Bureau of Land Management, and many counties throughout the United States.

It is a commonly used dust control and road stabilization product, because it can be safely sprayed on unpaved roads, driveways, rodeo arenas, parking lots, and construction sites – anywhere airborne dust is a problem.

A study performed by Colorado State University has shown that magnesium chloride has been proven to cut unpaved road maintenance frequency by as much as 75% and gravel replacement by over half. Its forgiving nature also allows grading and correcting spot problems without ripping up the whole road. A study is currently underway by the Upper Great Plains Transportation Institute to review other products. But in most cases, magnesium chloride remains the workhorse of choice for road stabilizers.

**Required Roads Scholar Course: Leadership Offered in November 2012**

In order to assist those city street and county road employees striving to attain their Roads Scholar Level I certification, Montana LTAP Director Steve Jenkins will be instructing a Leadership Course on November 14, 2012, in Great Falls at the Heritage Inn. The course will begin at 8:00am and end at noon. Please go to this link for the registration brochure: http://www.coe.montana.edu/ltapv2/training/

This is one of the four required courses to obtain Roads Scholar Level I.

It is also required for those working toward their Roads Masters, Roads Scholar Level II Certification. Jenkins noted there will be several Roads Masters certifications awarded this year at the MACRS Spring Conference 2013, being held March 25-28, 2013, in Great Falls at the Heritage Inn. For more information on Roads Scholars, please go to this link: http://www.coe.montana.edu/ltapv2/resources/roadsscholar/index.html
Editorial Contributions Welcome

LTAP welcomes contributions to **LTAP MATTERS**. Those wishing to submit relevant material to be published in the next newsletter can submit their ideas and articles to:

Michele Beck
Local Technical Assistance Program
Montana State University
PO Box 173910
Bozeman, MT  59717-3910

Street Address:
MT LTAP
2327 University Way, Room 230
Bozeman, MT  59715

(800) 541-6671 or (406) 994-6100
Fax: (406) 994-5333
e-mail: mbeck(at)coe.montana.edu

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This newsletter is designed to keep you informed about new publications, techniques, and new training opportunities for you and your community.

Present and past issues are available at [http://www.coe.montana.edu/ltapv2/newsletter/index.html](http://www.coe.montana.edu/ltapv2/newsletter/index.html) or by calling 1-800-541-6671.

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LTAP attempts to provide accommodations for any known disability that may interfere with a person participating in any service, program or activity. Alternative accessible formats of this document will be provided upon request.

Please send us any comments or concerns you may have regarding this newsletter with your name and address in order that we may respond in a timely manner.