Boeing Helena manufactures and assembles the main landing gear beam assembly (link, swivel, main landing gear beam) for the 767 program. The assembly process requires multiple movements and rotations of components to access work areas on part. This is currently done through manual material handling. Boeing Helena is seeking a solution to minimize the material handling and also a mechanism to hold the part and its features in a desired orientations to perform work. Prototype must hold links and swivels and allow rotation of part(s) on multiple axis, without obstructing work areas, or damaging part. Must be able to accommodate honing, bushing install, honing bushings, and sealants.